

Two Coats of Primer

Flash for
10 Min.

30 min.
at 129 C

Two Coats of
Basecoat
w/60 s flash
in between

Two Coats of
Clearcoat
w/60 s flash
between
coats

Nanoparticle Coating Application

10 min. at 82
C

Ramped to
132 C and
held for 25
min.

Place in Oven
at 160 C for 5
min.

Fig. 4

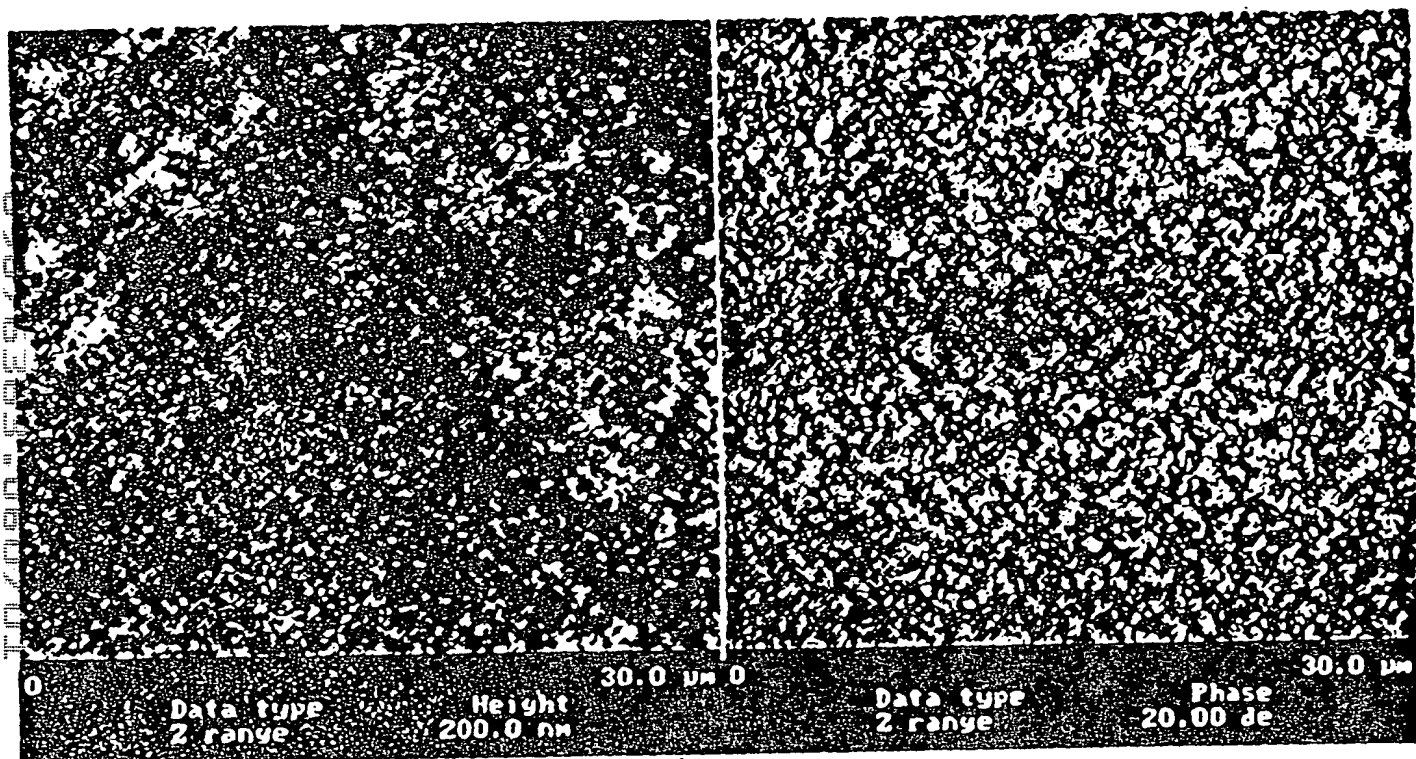


Fig. 5

09876363.060701

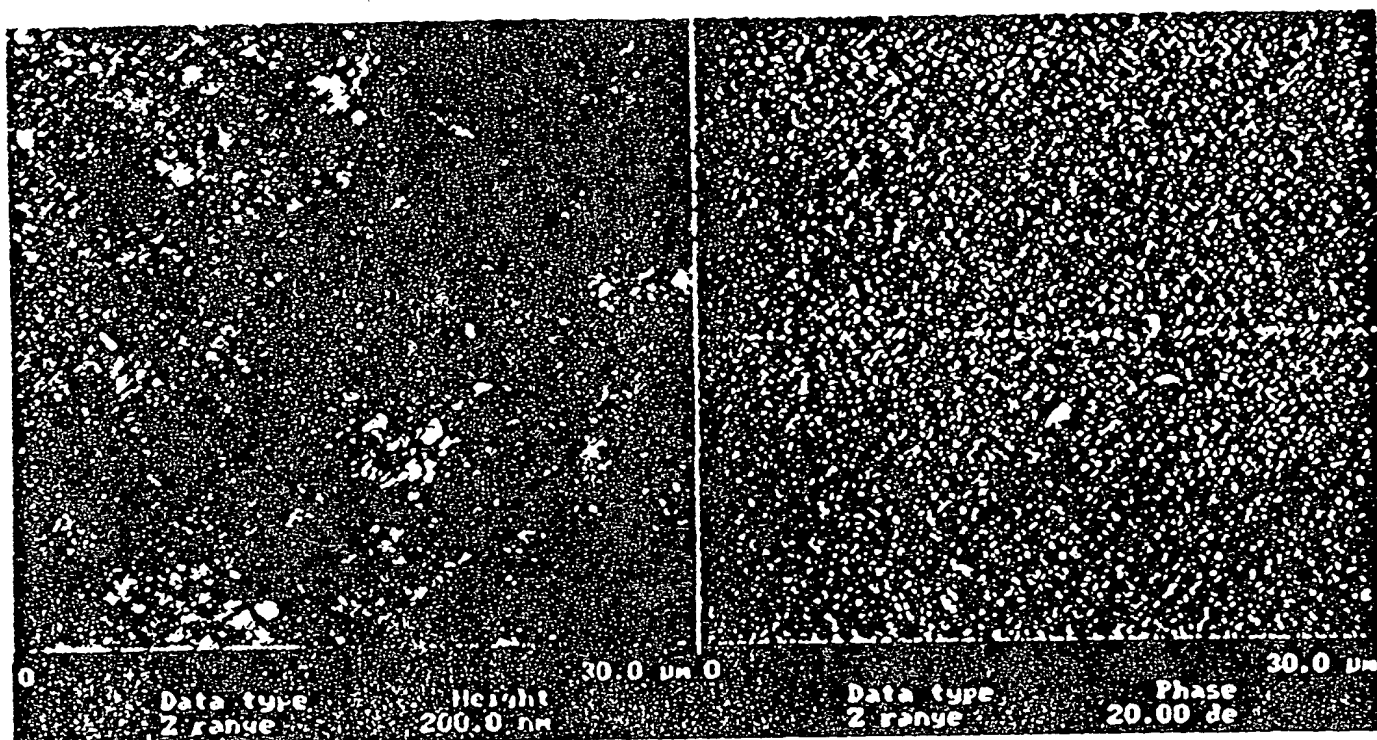


Fig. 6